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## Enantioselective Synthesis of 5-LO Inhibitors Using a Gulofuranose Auxiliary<sup>1</sup>

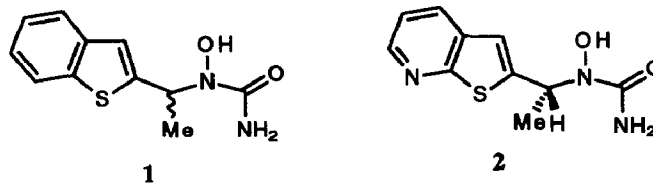
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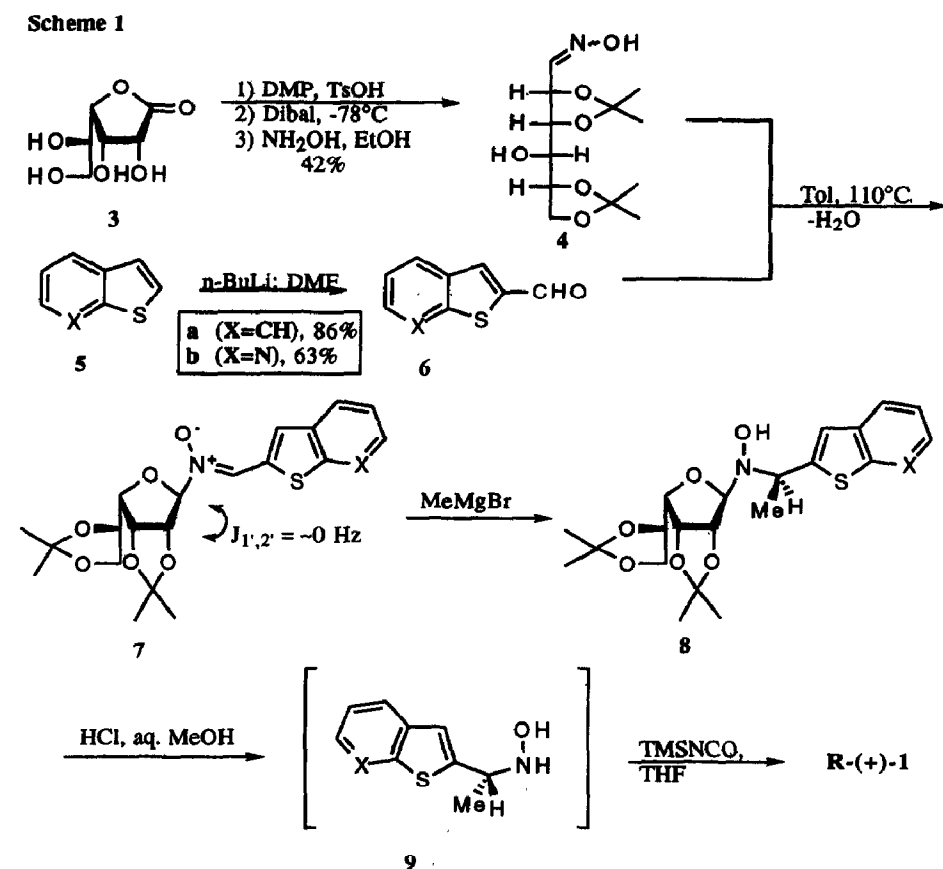
**Abstract:** The pure *R*-(+)-enantiomer of 5-lipoxygenase inhibitor Zileuton was prepared by diastereoselective methyl Grignard addition to an aldonitronone bearing a *D*-gulofuranose-derived chiral auxiliary. Addition of the Lewis acid trimethylaluminum leads to a reversal of the alkylation stereochemistry and the potent pyrido analogue, *R*-(+)-RS-27871 was prepared in this way from an *L*-gulofuranose-derived nitronone.

Zileuton 1 is a racemic *N*-(1-arylethyl)-*N*-hydroxyurea inhibitor of mammalian 5-lipoxygenase (5-LO) which is currently in clinical development by Abbott Laboratories as a treatment for asthma.<sup>2</sup> The Syntex compound, RS-27871, 2 is an optically active pyrido analogue, bearing the *R*-(+)-configuration, which shows higher potency and significantly longer metabolic half-life *in vitro*.<sup>3</sup> Several routes to racemic 1 have been described in the literature but only one enantioselective synthesis has appeared, a lengthy chiral pool approach starting from *L*-lactic acid.<sup>2c</sup> The lack of general enantioselective methodology for this class of compounds has been noted.<sup>2c</sup>



Schwartz and Hu have recently disclosed a novel synthesis of chiral benzylic amines and hydroxylamines based upon Grignard alkylation of nitrones bearing a 2,3:5,6-di-*O*-isopropylidene-gulofuranose auxiliary.<sup>4</sup> A particular advantage of the sugar gulose is that both of its enantiomers are readily prepared, and commercially available, in the form of the gulono-1,4-lactones. Related precedents were found in the preparation and diastereoselective cycloaddition reactions of sugar-derived aldonitronones which have been extensively studied by Vasella.<sup>5</sup> In addition, the utility of chelation-controlled stereoselective Grignard additions to amino alcohol-derived nitronones has been amply demonstrated by Coates.<sup>6</sup>

The synthesis of enantiomerically pure *R*-(+)-Zileuton was readily accomplished using the gulose auxiliary (Scheme 1). *D*-Gulono-1,4-lactone<sup>7</sup> 3 was protected as its diisopropylidene derivative (acetone, 2,2-dimethoxypropane, TsOH),<sup>8</sup> reduced to the lactol (Dibal, toluene, -78°C)<sup>9</sup> and converted to a glassy 6:5 mixture of aldoximes 4 (hydroxylamine·HCl, sodium bicarbonate, aq. MeOH) in 42% overall yield. Thianaphthene 5a was formylated (1.4 eq. *n*-BuLi, THF, -78°C; 4 eq. DMF)<sup>10</sup> to give aldehyde 6a in 82% yield and this was

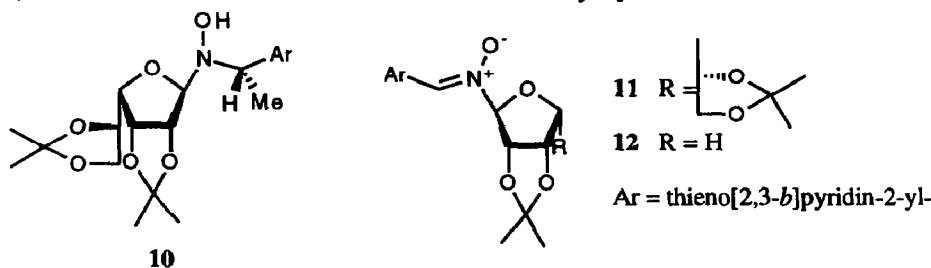


condensed with equimolar **4** in refluxing toluene under Dean-Stark conditions to afford the highly crystalline nitrone **7a**<sup>11</sup> in 78% yield. The  $\beta$ -configuration of the anomeric center was assigned based on observation of  $J_{1',2'} \sim 0 \text{ Hz}$  in the  $^1\text{H-NMR}$ <sup>5b</sup> and the *Z*-nitronone stereochemistry was supported by observation of a strong NOE between the benzylic and C1' hydrogens.

Treatment of a slurry of the nitrone **7a** with methylmagnesium bromide at  $0^{\circ}\text{C}$  (1.5 eq. ethereal  $\text{MeMgBr}$ ,  $\text{CH}_2\text{Cl}_2$ , 1 h) gave a clear solution from which the sole monoalkylation product, **8a**<sup>12</sup> (>99% de), was isolated in 61% yield following silica gel chromatography. Acid cleavage of **8a** (1N HCl, MeOH,  $0^{\circ}\text{C}$ , 12h) afforded the hydroxylamine **9a** which was carbamoylated (TMSNCO, THF,  $23^{\circ}\text{C}$ ) without purification to give *R*-(+)-**1** in 72% yield, after crystallization from  $\text{CH}_2\text{Cl}_2/\text{MeOH}/\text{hexane}$ .<sup>13</sup>

Preparation of optically pure RS-27871 **2** was initially found to be more difficult. Thieno[2,3-*b*]pyridine **5b**<sup>14</sup> was formylated<sup>15</sup> and condensed with **4**, as above, to give nitrone **7b**<sup>16</sup> in 80% yield. Alkylation at  $0^{\circ}\text{C}$  with  $\text{MeMgBr}$  in  $\text{CH}_2\text{Cl}_2$  gave a 64% yield of a mixture of monoalkylation products, with a disappointing 30% de favoring the desired *R*-epimer **8b**. The lower diastereoselectivity in this case presumably resulted from perturbation of the structured magnesium chelate by the pyrido ligand. At  $-78^{\circ}\text{C}$  no reaction occurred (20  $\text{MeMgBr}$ , 40h,  $\text{CH}_2\text{Cl}_2$  or THF) due to the insolubility of **7b** (or **7a**) at low temperature.

Alternative organometallic reagents were screened in an attempt to raise the diastereoselectivity and this led to a serendipitous discovery. Addition of trimethylaluminum (1.2 eq 1M in hexane) to a CH<sub>2</sub>Cl<sub>2</sub> slurry of **7b** gave no alkylation but instead formed a stable, soluble complex. The complex remained fully dissolved even on cooling to -78°C and Grignard addition at that temperature (1.5 eq ethereal MeMgBr, 0.5 h) unexpectedly afforded, as the major product, the *S*-epimer **10**<sup>17</sup> (63% yield, 82% de) revealing a reversal of the alkylation facial selectivity from the uncomplexed experiments.<sup>18</sup> Repetition of the sequence starting from L-gulonono-1,4-lactone **ent-3**,<sup>19</sup> using aluminum-mediated Grignard addition, afforded the desired *R*-epimer, **ent-10**, in similar overall yield and de. Acid cleavage of **ent-10** gave **9b**, which upon carbamoylation afforded pure **2**<sup>20</sup> in 40% yield, after removal of a small amount of racemic material by crystallization.



Comparison with two closely related sugar auxiliaries implicated gulose's C5'-oxy substituent as a key stereocontrol element, despite its distance from the reaction center. Commercially available 2,3:5,6-di-*O*-isopropylidene- $\alpha$ -D-mannofuranose was readily converted into its oximes and condensed with aldehyde **5b** (toluene, 110°C, 40 h) to give nitron **11**<sup>21</sup> in 65% yield. In similar fashion, L-erythronic  $\gamma$ -lactone was converted into nitron **12**.<sup>22</sup> Despite the obvious structural homologies of **11** and **12** with **7b** (or more specifically with **ent-7b**), methyl Grignard addition to these former nitrones, either with or without trimethylaluminum, proceeded with poor diastereoselectivity. Thus, Schwartz's identification of the gulofuranose auxiliary appears to be a key observation, with the trimethylaluminum-mediated reaction being a useful complement to the basic method in some cases.<sup>23</sup>

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#### References:

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